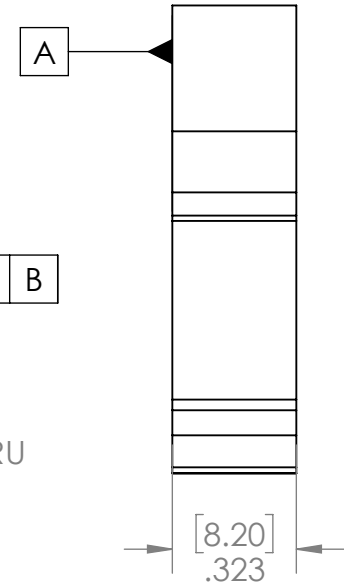
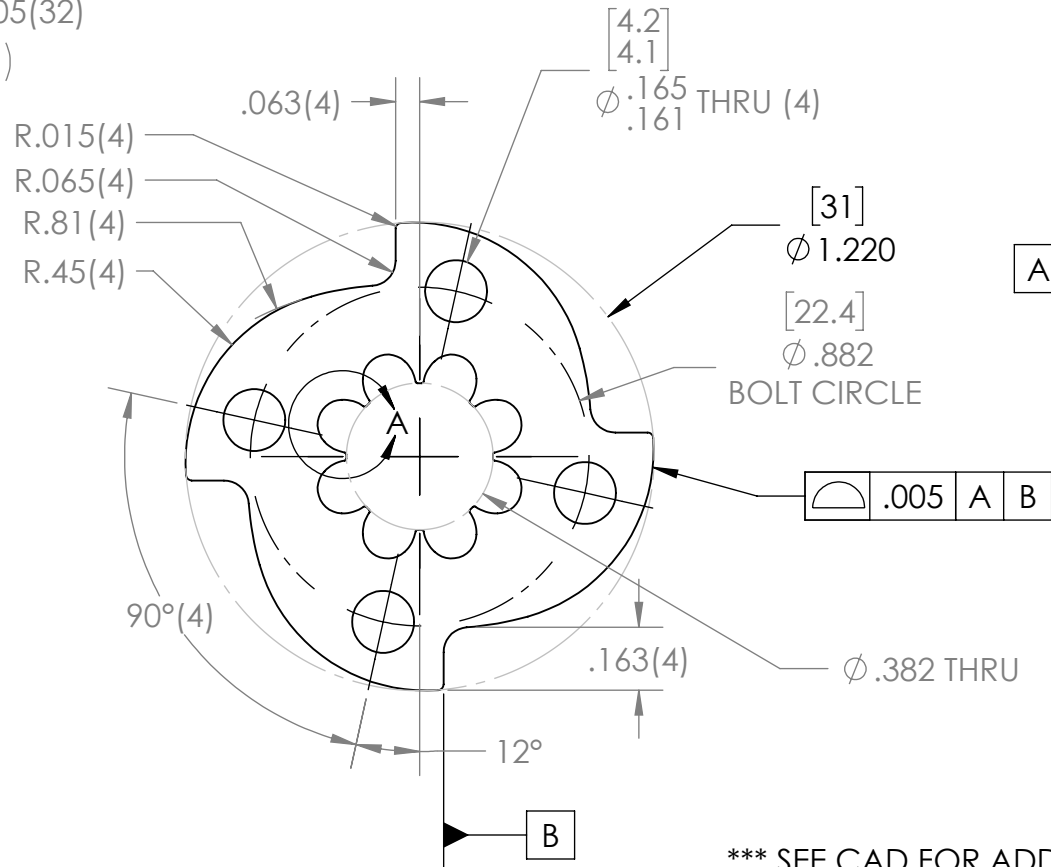
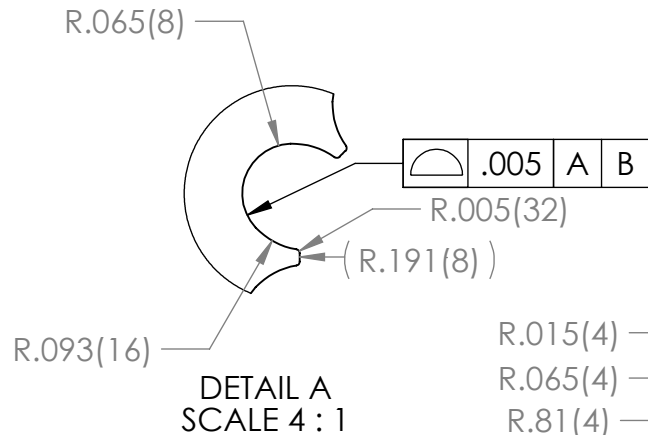
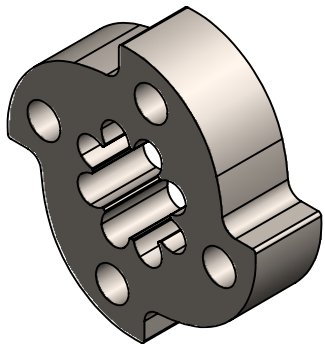


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	8/26/2020	R. SIMPSON
2	CHANGED PART THICKNESS	6/15/2021	R. SIMPSON
3	CORRECTED BOLT CIRCLE CALLOUT	3/7/2023	N. MASSOUDA



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.					
TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° ANGULAR: BEND ±5° ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005		BREAK ALL SHARP EDGES.		TITLE: RATCHET SPORT GEAR			
MATERIAL 4140 STEEL			NAME	DATE	SIZE A	DWG. NO. am-4398	REV 3
FINISH DEBURRED ZINC PLATED		CHECKED	PY	3/7/23			
		ENG APPR.					
		MFG APPR.					
DO NOT SCALE DRAWING		Q.A.			SCALE: 2.5:1 SHEET 1 OF 1		